

PRESS INFORMATION (NORTH LINE)

FAIRWOOD AVE.																		
Press #	Tonnage	MIN - SH	Max shut height w/bolster	Ram size	Bolster size	Stroke	Ram adjust	Bolster thickness	Ram riser	Below bolster	Air pin rows front to back	Air pin rows left to right	Air pin diameter	Upright to Upright left to right	Left to right between gibs	Front to back between gibs	Bolster to gib	Cushion Sizes
#0	725	58" Inner	65" Inner	60" X 107" Inner	80"X126"	29.5	7" Inner	6"	N/A	N/A	N/A	N/A	N/A	128"	122"	66.25"	59.5"	No cushion
		55.5" Outer	86" Outer	78" x 126" Outer			30.5" Outer											
#1	600	45.5"	59.5"	72" X 138"	78" X 138"	32"	14"	9.5"	24.5"	N/A	N/A	N/A	N/A	141"	between oil tray/gibs 141.0"	between oil tray/gibs 38.0"	60.25"	No cushion
#2	1320	51.5	70.5	78" X 142"	78" X 144"	31.5"	19"	7.5/8"	6.5"	8.5"	10	20	2.0	144.5"	between oil tray/gibs 144.5"	between oil tray/gibs 69.5"	59"	
#3	500	36"	59"	74" X 120"	80" X 126"	24"	23"	7"	N/A	8.25"	10	18	1.5	128"	122"	58.5"	38.75"	
#4	1000	42"	72"	84" X 144"	84"X144"	33.5"	30"	17"	N/A	7.5"with one inch cushion plates	10	22	2.0	148"	between oil tray/gibs 148.0"	between oil tray/gibs 39.5"	38.5"	East 38.5 X 62.5 Center 44.5 X 62.5 West 38.5 X 62.5
#5	500	36"	59"	74" X 120"	80" X 126"	24"	23"	7"	N/A	8"	10	18	1.5	128"	122"	58"	38.5"	
#6	800	42"	72"	84" X 144"	84" X 144"	30"	30"	17"	N/A	N/A	N/A	N/A	N/A	152"	between oil tray/gibs 148.25"	between oil tray/gibs 63.5"	39.25"	No cushion
#7	500	36.5"	60.5"	78" X 126"	80" X 132"	24"	24"	8"	4"	8.5"	9	18	1.5	134"	128"	50"	40"	
#8	1320	46"	57.75"	78" X 140"	78" X 148"	31.5"	19"	8"	4"	8.5"	10	20	2.0	146"	between oil tray/gibs 145.5"	between oil tray/gibs 59.75"	37.75"	
#9	500	43"	54.5"	58" X 119"	60" X 124"	18"	11.5"	6"	N/A	N/A	N/A	N/A	N/A	126"	119.5"	29.5"	46.0"	No cushion
#10	600	41"	53.5"	96" X 132"	96" X 132"	32"	12.5"	20"	25"	10.5"	12	20	1.5	136"	between oil tray/gibs 136.0"	between oil tray/gibs 59.5"	55.75"	

PRESS INFORMATION (SOUTH LINE)

Press #	Tonnage	MIN - SH	Max shut height w/bolster	Ram size	Bolster size	Stroke	Ram adjust	Bolster thickness	Ram riser	Below bolster	Air pin rows front to back	Air pin rows left to right	Air pin diameter	Upright to Upright left to right	Left to right between gibs	Front to back between gibs	Bolster to gib	Cushion Sizes
#21	400	22.5	76.5	86.5 X 138	86.5 X 138	21	N/A	19.5	N/A	N/A	N/A	N/A	N/A	150"	143"	70.25"	2"	No cushion
#22	800	22.5	78.5	90 X 156	90 X 156	21	N/A	25.25	N/A	25.75	11	22	1.75	170.25	161.5"	73.75"	11"	61.5 x 127.5
#23	800	22.5	78.5	90 X 156	90 X 156	21	N/A	25.25	N/A	25.75	11	22	1.75	170.25	161.5"	73.75"	11"	61.5 x 127.5
#25	1320	49.25	69.25	78 x 146	78 x 154	31.5	20	10	N/A	10.5"	10	20	2"	157	145.25	59.75	51.75	56 x 128
#26	1320	49.5	69	78 x 143	78 x 154	31.5	19.5	10	N/A	10.5"	10	20	2"	157	145.25	59.75	51.75	56.25 X 128.25
#27	1000	39.75	69	96 x 180	96 x 180	37	29.25	22	N/A	Cushion doesn't work to get below bolster..	12	24	2"	196"	184	59.75	36.5	North 71 X 52 Center 71 X 52 South 71 X 52
#28	1320	49.25	69.25	78 x 143	78 x 154	31.5	20	10	N/A	10.5"	10	20	2"	157	145.25	59.75	51.75	56 x 128
#36	300	6	44	48 X 72	48 X 72	6"		10.25	N/A	10.25	N/A	N/A	N/A	76.25"	74"	26.25"		

PRESS INFORMATION

MARION RD.																		
PRESS #	Tonnage	MIN - SH	MAX - SH w/Bolster	RAM SIZE	Bolster Size	STROKE	RAM ADJUST	BOLSTER THICKNESS	RAM RISER	BELOW BOLSTER	AIR PIN ROWS FB	AIR PIN ROWS LR	AIR PIN DIAMETER	Upright to Upright left to right	Left to right between gibs	Front to back between gibs	Bolster to gib	Cushion Sizes
1	800	43	55	120X72	120X72	24	12	9	N/A	10	10	18	1.5					
2	500	54	42	120X72	120X72	24	12	7	N/A	N/A	N/A	N/A	N/A					
3	250	44	56	120X60	120X60	18	12	2	N/A	N/A	N/A	N/A	N/A					
4	1000	26,28,30	50,52,54	120X72	120X72	24	24	10,8,4	N/A	12	14	18	2					
5	500	42	54	120X72	120X72	24	12	6	N/A	N/A	N/A	N/A	N/A					
6	500	42	54	120X72	120X72	24	12	6	N/A	N/A	N/A	N/A	N/A					
7	1200	25	55	120X72	120X72	30	16	10	N/A	15	8	18	2					
8	500	42	54	108X60	108X60	18	8	6.5	N/A	N/A	N/A	N/A	N/A					
9	500	42	54	120X60	120X60	20	16	8	N/A	8	8	18	1.25					
12	500	18	36	84X60	84X60	20	18	4	N/A	N/A	N/A	N/A	N/A					
13	500	18	36	84X60	84X60	20	18	4	N/A	N/A	N/A	N/A	N/A					
14	500	18	36	84X60	84X60	20	18	4	N/A	N/A	N/A	N/A	N/A					
15	500	18	36	84X60	84X60	20	18	4	N/A	8	6	16	2					
16	250	24	32	84X54	84X60	12	8	6.5	N/A	8	N/A	N/A	1					
17	600	26	50	120X72	120X72	16	24	11	N/A	N/A	N/A	N/A	N/A					
18	500	36	44	120X72	120X72	16	8	4	N/A	N/A	N/A	N/A	N/A					